

CLAIMS

1. An austenitic stainless steel having high stress corrosion crack resistance, characterized by containing, in percent by weight,

- 0.030% or less C,
- 0.1% or less Si,
- 2.0% or less Mn,
- 0.03% or less P,
- 0.002% or less S,
- 11 to 26% Ni,
- 17 to 30% Cr,
- 3% or less Mo, and
- 0.01% or less N,

the balance substantially being Fe and unavoidable impurities.

2. An austenitic stainless steel having high stress corrosion crack resistance, characterized by containing, in percent by weight,

- 0.030% or less C,
- 0.1% or less Si,
- 2.0% or less Mn,
- 0.03% or less P,
- 0.002% or less S,
- 11 to 26% Ni,
- 17 to 30% Cr,
- 3% or less Mo,
- 0.01% or less N,
- 0.001% or less Ca,
- 0.001% or less Mg, and
- 0.004% or less O,

the balance substantially being Fe and unavoidable impurities.

3. An austenitic stainless steel having high stress corrosion

crack resistance, characterized by containing, in percent by weight,

0.030% or less C,

0.1% or less Si,

2.0% or less Mn,

0.03% or less P,

0.002% or less S,

11 to 26% Ni,

17 to 30% Cr,

3% or less Mo,

0.01% or less N,

0.001% or less Ca,

0.001% or less Mg,

0.004% or less O, and

0.01% or less of any one of Zr, B and Hf,

the balance substantially being Fe and unavoidable impurities.

4. The austenitic stainless steel having high stress corrosion crack resistance according to any one of claims 1 to 3, characterized in that

(Cr equivalent) - (Ni equivalent) is in the range of -5% to +7%.

5. The austenitic stainless steel having high stress corrosion crack resistance according to any one of claims 1 to 4, characterized in that

Cr equivalent / Ni equivalent is 0.7 to 1.4.

6. The austenitic stainless steel having high stress corrosion crack resistance according to any one of claims 1 to 5, characterized in that

stacking fault energy (SFE) calculated by the following equation  
(1):

$$\text{SFE (mJ/m}^2\text{)} = 25.7 + 6.2 \times \text{Ni} + 410 \times \text{C} - 0.9 \times \text{Cr} - 77 \times \text{N} - 13 \times \text{Si} - 1.2 \times \text{Mn}$$

... (1)

is 100 (mJ/m<sup>2</sup>) or higher.

7. A manufacturing method for a stainless steel, characterized in that

a billet consisting of the austenitic stainless steel according to any one of claims 1 to 6 is subjected to solution heat treatment at a temperature of 1000 to 1150°C.

8. A manufacturing method for a stainless steel, characterized in that

a billet consisting of the austenitic stainless steel according to any one of claims 1 to 6 is subjected to solution heat treatment at a temperature of 1000 to 1150°C, thereafter being subjected to cold working of 10 to 30%, and is then subjected to intergranular carbide precipitation treatment at a temperature of 600 to 800°C for 1 to 50 hours.

9. A structure in a nuclear reactor, characterized by being formed of the austenitic stainless steel according to any one of claims 1 to 6.

10. A pipe for a nuclear reactor, characterized by being formed of the austenitic stainless steel according to any one of claims 1 to 6.

11. A structure in a nuclear reactor, characterized by being formed of the stainless steel obtained by the manufacturing method according to claim 7 or 8.

12. A pipe for a nuclear reactor, characterized by being formed of the stainless steel obtained by the manufacturing method according to claim 7 or 8.